



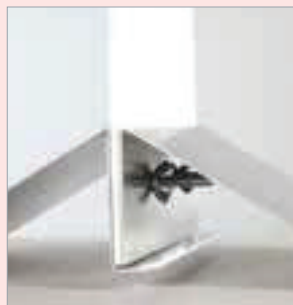
1 Lie the steel base over the board and mark the hole positions on the substrate



2 Drill the marked holes over the substrate at a minimum of 9mm in diameter



3 Place the drilled substrate in between the 2 metal base pieces



4 Insert the nuts in place in order to join the substrate and base parts. Tighten the winged nuts.