

CornerRounder

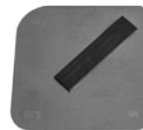


Instructions for CornerRounder & CornerRounder Kit

1x Allen wrench #3



1x Alignment tool



1x Upper holder + 3/8" Radius blade (10 mm)



1x Lower holder + cutting pad

Ref: PHTIKCR10

1



Remove the safety device of the blade.

2



Place the upper holder.

3



Align the upper holder with the HPS025 and fix its position, **tightening** the grub screw of the upper holder.

4



Loosen the screw of the cutting pad from the lower holder.

* As the Corner Rounder is being used, the cutting pad will need to be loosened and turned round. Tighten it again afterwards.

5



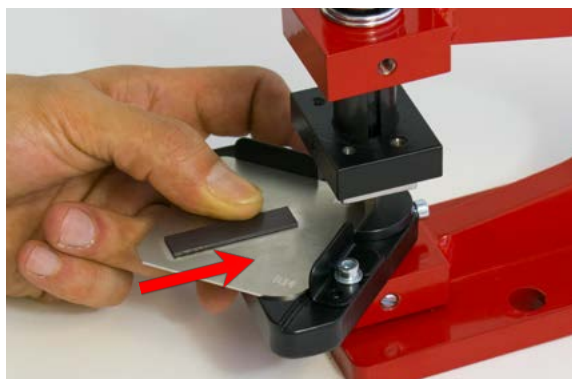
Place the lower holder.

6

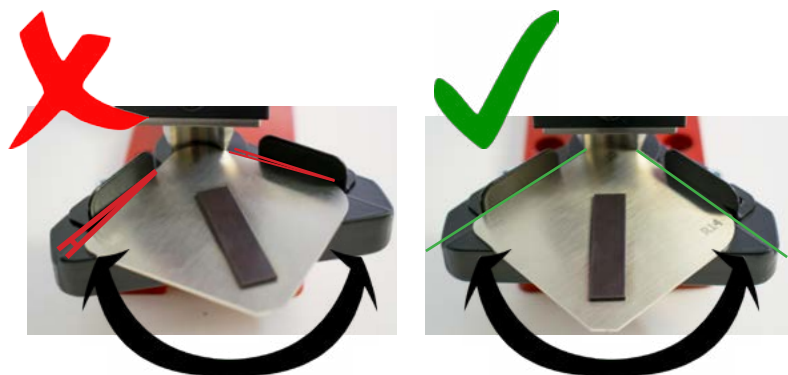


Press and keep the lever down, **making** the blade come in contact with the cutting pad; then **tighten** the upper grub screw from the HPS025 to leave the lever blocked (see picture below.)

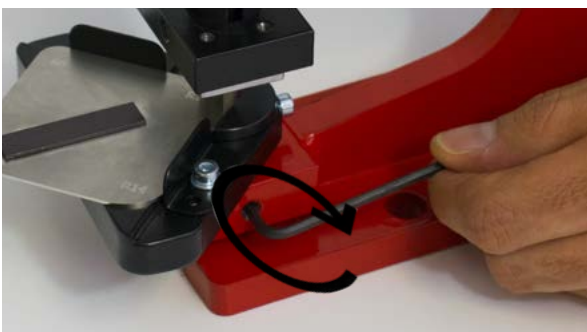
7



Use the alignment tool pushing it against the guide brackets and the blade. **Move** the lower holder until it is **well adjusted** and there is no space left between the guide brackets and the alignment tool (see picture below.)



8



When the alignment from step 7 is done, **tighten** the lower grub screw from the HPS025 to fix the lower holder.

9



Tighten the screw of the cutting pad.

10



Put the alignment tool on the body of the HPS025 for further use.

11



Holding the lever, **loosen** the grub screw to leave the lever in the starting position.

12



Tighten the upper grub screw from the HPS025 again without exerting much force, so that the lever runs smoothly.

13



Check that the lever works properly. If it does not run smoothly, adjust the tightening of the upper grub screw from the HPS025.

14



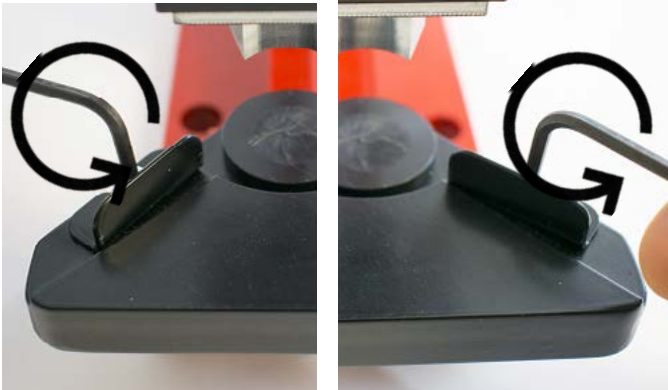
Perform cutting test.



Do you have this problem?



I



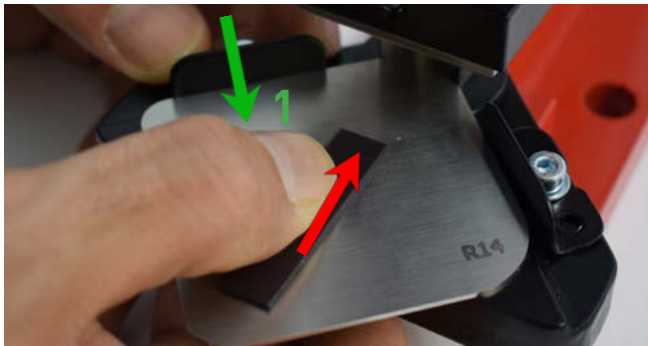
Loosen the screws that fix the guide brackets.

II



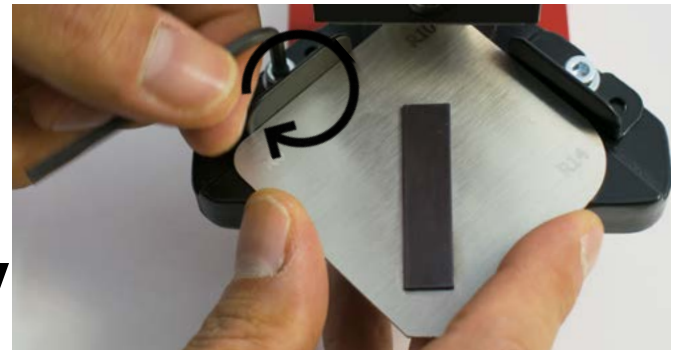
Press and keep the lever down, making the blade come in contact with the cutting pad; then **tighten** the upper grub screw from the HPS025 to leave the lever blocked.

III



Push the alignment tool against the blade. **Move** the **guide bracket #1** over to the alignment tool to adjust its position (see arrows above.)

IV



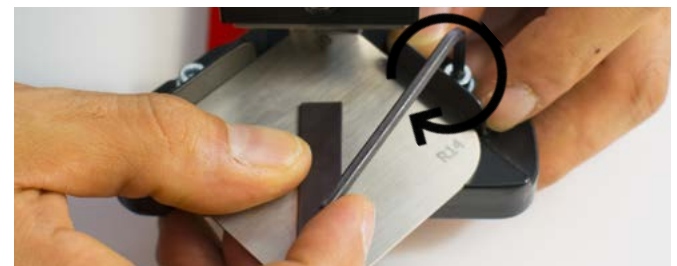
Once the position of the guide bracket #1 is adjusted, **tighten** its screw.

V



Push the alignment tool against the blade and the guide bracket #1. **Move** the **guide bracket #2** over to the alignment tool to adjust its position (see arrows above.)

VI



Tighten the screw of the guide bracket #2.

VII Go back to **step 10** of the usage guide.